

# Real-Time SPC supports organizations on their journey to manufacturing excellence

## Where are you on your journey?

#### 65.4%

of organizations
collect quality data
and perform
capability studies
at ad hoc or
regular intervals to
demonstrate the
ability to meet
specification limits

#### <u>19.8%</u>

strategically use data to monitor quality in realtime and are working to achieve sufficient process stability to better utilize SPC

### <u>11.1%</u>

have systems for defining statistical control limits and an internal culture for stable and capable manufacturing responding to SPC signals

#### 3.7%

have achieved manufacturing excellence. They can: leverage process understanding and parameter relationships; parameters are monitored & controlled to ensure predictable outputs

